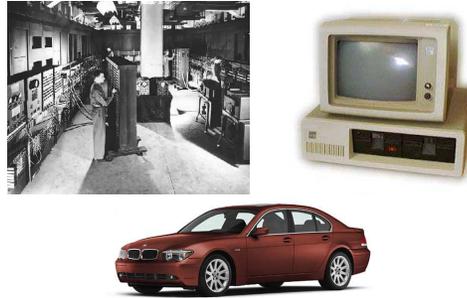


Embedded System Design

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Spring 2006

Spot the Computer



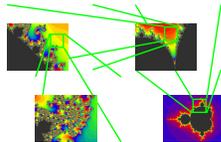
Hidden Computers



Technical Challenges



Real-time



Complexity



Concurrency



Legacy Languages

Software complexity growing

Size of Typical Embedded System

1985	13 kLOC	
1989	21 kLOC	↓ 44 % per year
1998	1 MLOC	
2000	2 MLOC	
2008	16 MLOC	≈ Windows NT 4.0
2010	32 MLOC	≈ Windows 2000

Source: "ESP: A 10-Year Retrospective," Embedded Systems Programming, November 1998

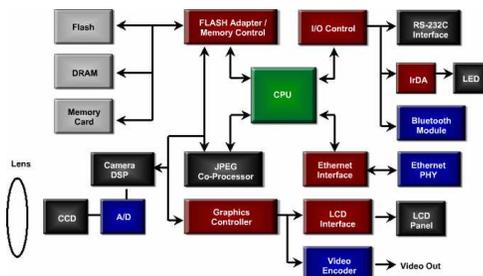
Written in stone-age languages

"Which of the following programming languages have you used for embedded systems in the last 12 months?"

C	81%
Assembly	70%
C++	39%
Visual Basic	16%
Java	7%

Source: "ESP: A 10-Year Retrospective," Embedded Systems Programming, November 1998

Digital Camera Block Diagram

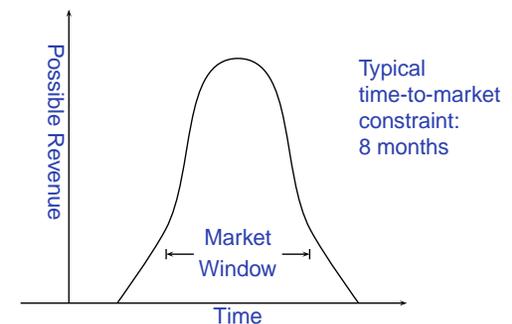


The Design Challenge

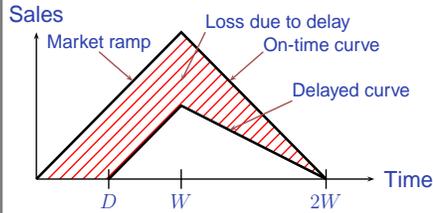
Design optimal device that meets constraints on

- Price (Image of a circuit board)
- Performance (Image of a stopwatch)
- Power (Image of a power source)
- Maintainability (Image of a wrench)
- Functionality (Image of a complex circuit board)
- Size (Image of the Eiffel Tower)
- Time-to-market (Image of Big Ben)
- Safety (Image of a scale of justice)

The Time-to-Market Challenge



Simplified Revenue Model



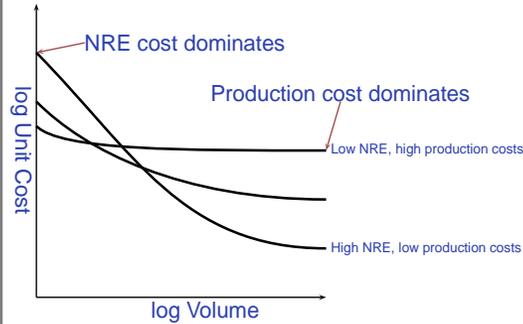
Assuming a constant market ramp, on-time revenue is $\frac{1}{2}bh = \frac{1}{2} \cdot 2W \cdot W = W^2$ and delayed revenue is $\frac{1}{2}(2W - D)(W - D)$ so fractional revenue loss is

$$\frac{D(3W - D)}{2W^2} = O(D^2)$$

Example: when $W = 26$ and $D = 10$, fraction lost is about 50%.

NRE

Nonrecurring engineering cost:
The cost of producing the first one.



Embedded System Technologies



Integrated Circuits



Processing elements



Design tools

IC Technology



1947: First transistor (Shockley, Bell Labs)



1958: First integrated circuit (Kilby, TI)

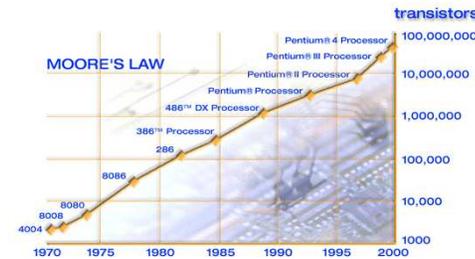


1971: First microprocessor (4004: Intel)



Today: six wire layers, 90 nm features

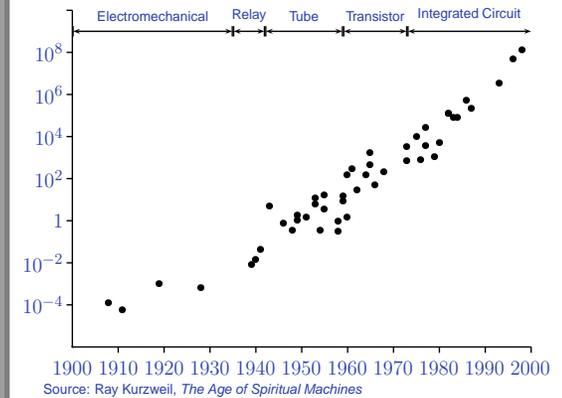
Moore's Law



Gordon Moore, 1965: Exponential growth in the number of transistors per IC

Source: Intel

\$1000 buys you this many CPS



Source: Ray Kurzweil, *The Age of Spiritual Machines*

1918 Sears Roebuck Catalog

Home Motor.
This motor, as shown above, will operate a sewing machine. Easily attached; makes sewing a pleasure. The motor attachment allows on this motor may be operated by hand motor, and helps to lighten the burden of the house. Operates on usual city current of 105 to 115 volts. Shipping weight about 5 pounds.
No. 27954 \$7.50
plus, as shown..... **\$8.75**

Motor Attachment.
This motor will operate any and every sewing machine. It is easily attached to the motor, and is operated by hand motor. Shipping weight about 5 pounds.
No. 27955 Price..... **\$1.30**

Chain and Motor Attachment.
This motor, with the Home Motor, makes a very convenient and useful motor for the house. Operates any and every sewing machine. Shipping weight about 5 pounds.
No. 27956 Price..... **\$1.30**

Foot Attachment.
This motor will operate any and every sewing machine. It is easily attached to the motor, and is operated by hand motor. Shipping weight about 5 pounds.
No. 27957 Price..... **\$1.30**

About \$100 in today's dollars.

From Donald Norman, *The Invisible Computer*, 1998.

Spectrum of IC choices



Hardware and Software

Hardware

Parallel
Synchronous
Logic Gates
Wire-based communication
Fixed topology
Low power
More detailed
High NRE
Faster

Software

Sequential
Asynchronous
Stored programs
Memory-based communication
Highly programmable
High power
Less detailed
No NRE
Slower

Design Tools

Hardware

Logic Synthesis
Place-and-route
DRC/ERC/LVS
Simulators

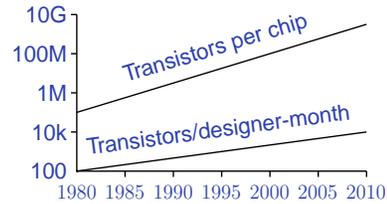
Software

Compilers
Assemblers
Linkers
Debuggers

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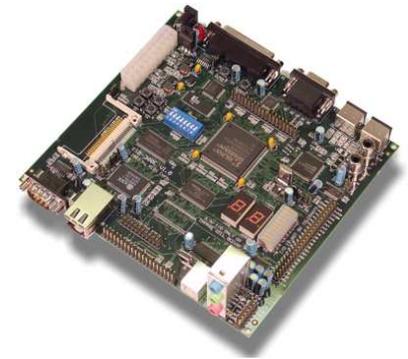
Cost of Designs is Rising

1981: 100 designer-months for leading-edge chip
10k transistors, 100 transistors/month
2002: 30 000 designer-months
150M transistors, 5000 transistors/month
Design cost increased from \$1M to \$300M



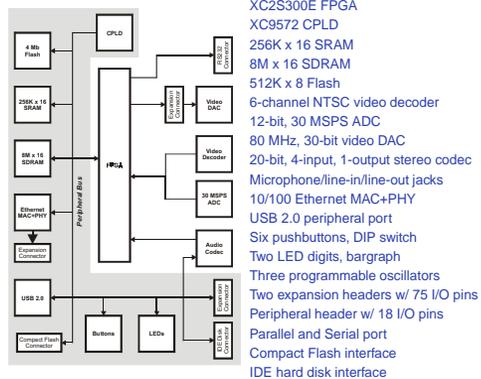
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Your Nemesis: The XESS XSB-300E



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Block Diagram



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Class Structure

First half of course: Six Introductory Labs:

1. Count in C on the 7-segment display
2. Serial Terminal in C
3. VHDL system reverse-engineering
4. Sum the contents of a small memory in VHDL
5. Create a simple peripheral
6. Build an OPB interface to off-chip SRAM

Second half project: **Design-your-own**

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Custom Project Ideas

Broadly: C + VHDL + peripheral(s)

Video game (e.g., Pac-Man)
Video effects processor
Digital picture frame
Serial terminal
Serial port monitor
Very fancy digital clock (w/ video)

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More Ideas

Digital tone control
Digital sound effects processor
Real-time audio spectrum analyzer
Speech synthesizer
Internet radio

Projects from 2004

MIDI synthesizer
Line-following robot with video vision
SAE student vehicle telemetry system
Stereo video vision system
Pac-man-like video game
Internet video camera

Projects from 2005

Scrabble Timer
Scorched Earth Video Game
SAE Auto Shifter
Internet Radio Broadcaster
3D Maze Game
Voice-over-IP Telephone
JPEG decoder
Sokoban video game
Rally-X video game